

ORBIPURGE forming set

Complete with Teflon gas hose and rapid-action couplings.



The ORBIPURGE forming set for tube internal diameters 12 - 110 mm (0.472 - 4.331 inch) includes all accessories for fast and efficient internal forming during orbital welding.

- The various stoppers match the internal diameter of the tube exactly and therefore form an optimally sealed forming gas chamber.
- The complete set is supplied in a durable plastic carrying case.
- The scope of delivery includes 2 forming plugs in each size, a Teflon gas hose, and a set of rapid-action couplings.
- The forming plugs cater for the complete range of between 12 – 110 mm fully. Forming plugs for greater diameters are available on request.
- The ORBIPURGE forming set is also particularly suitable where there are very high demands for purity in the forming atmosphere and is an ideal addition to our residual oxygen meter ORB 1001.
- The rapid-action couplings allow for simple separation and connection without having to screw the pressure regulator on and off for every operation.
 - . Used for Manual TIG welding as well as for Orbital TIG Fusion welding application.

Article	Tube OD (mm)	Tube OD (Inch)	Code	Kg.
ORBIPURGE forming set	12.0 – 110.0	0.472 – 4.331	831 000 001	3.150



Inert gas outlet for ORBIPURGE forming plugs

Suitable for all ORBIPURGE forming plugs.

Article	Code	Kg.
Inert Gas Outlet ORBIPURGE 3/8	831 020 014	--
Inert Gas Outlet ORBIPURGE M5	831 020 015	--





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